

INSTALLATION INSTRUCTIONS

Product

7160-0177, 7160-0178

Center Upper Pole Assemblies - 5" & 7"

Revision

REV. A

Form

INST-412

The Center Upper Pole Assemblies are used with any DS Lower Tubes or DS Vehicle Bases with an integral lower tube.

Remove the (4) .25-20 x .75 Hex Head Screws holding the upper bracket to the tube.

Assemble the Motion Attachment device being used to the upper bracket as shown, using the hardware and bearing plates supplied with the Motion Attachment device.

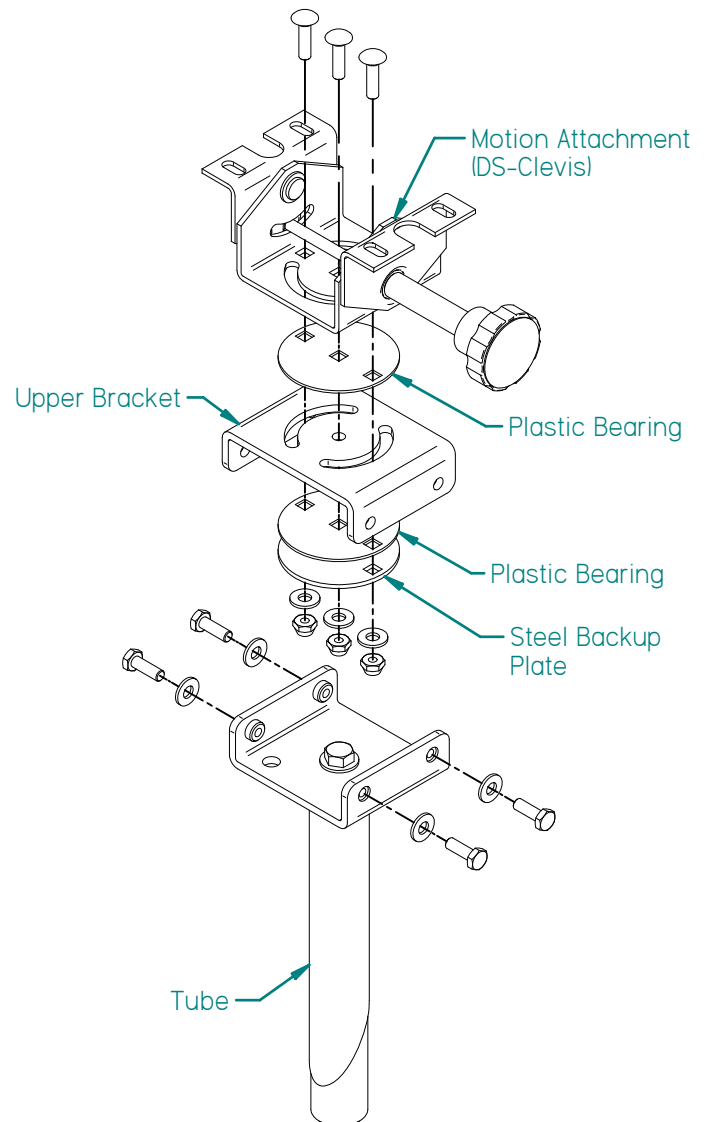
Adjust the drag on the swivel motion by tightening the (3) .25 lock nuts as required.

Reattach the upper bracket to the tube with (4) .25-20 x .75 Hex Head Screws and .25 Flat Washers.

Insert Center Upper Pole Assembly the into Lower Tube or Vehicle Base being used .

While holding the Center Upper Pole Assembly at the desired position, tighten the center bolt securely with a 9/16" open-end wrench.

Two .3/8" dia holes, are provided as a strain relief tie down points or for use with a security cable.



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